COLLET INSERTS AND METHODS FOR MAKING THE SAME

ABSTRACT

A collet insert fabricated from planar material is disclosed. The collet insert may include a substantially cylindrical sleeve, a shoulder adjacent the sleeve and a gripping portion adjacent the shoulder. In such an arrangement, the sleeve, the shoulder and the gripping portion may include a longitudinal seam. Additionally or alternatively, the inner diameter of the sleeve may be smaller than the inner diameter of the shoulder.